



XACT
Wire EDM Corporation

People and Technology Providing Precision Wire EDM

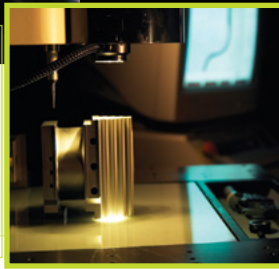


XACT Wire EDM Corporation

An extension of your capabilities completely devoted to wire EDM.

Xact is a specialized company dedicated to being the premier provider of wire EDM services. Our exclusive focus on wire EDM results in benefits to you. Since 1984, this dedication means that we have kept current with technological changes and have improved our skills in one field, wire EDM.

Our people continuously adhere to the highest standards of excellence and integrity. Our goal is to build successful long-term partnerships between Xact and the customers we serve.



The Advantages of Wire EDM Machining

Wire EDM is a method to cut conductive materials with a thin wire electrode that follows a programmed path. The hardness of the work piece material has no detrimental effect on the cutting speed. The CNC machine can independently move the four machine axes to generate taper cuts. Wire EDM can be accurate to ± 0.0001 " (.0025mm). Virtually no burrs are generated. Also since no cutting forces are present, wire EDM is ideal for delicate parts. No tooling is required so delivery times are short. Components are machined after heat treatment so dimensional accuracy is not affected by heat treat distortion.

Our Capabilities

Xact is one of the largest capacity EDM shops in the country and can handle any size or type of project. Our programming department has broad expertise and our quality system is ISO certified. Using our services will enhance your business by giving you access to the latest in wire EDM technology.

- Aerospace
- Automation
- Automotive
- Communications
- Cutting Tools
- Defense
- Electronics
- Energy
- Food
- Medical
- Packaging
- Paper Processing
- R & D / Prototypes





N8 W22399 Johnson Dr.
Waukesha, WI 53186
262.549.9005
Fax: 262.549.9115
www.xactedm.com

720 Industrial Dr. Unit 126
Cary, IL 60013
847.516.0903
Fax: 847.516.1287
xact-il@xactedm.com

We would like to welcome you to Xact Wire EDM Corporation. Xact Wire EDM has been providing high quality, cost effective wire edm services to companies worldwide since 1984. With **45 wire EDM machines and 7 CNC high-speed small hole machines**, we can provide deliveries of large or small projects to meet your needs. Both of our locations in Waukesha, WI & Cary, IL are **ISO 9001:2008 certified**. Our OGP Vision Inspection and CMM systems allow us to accurately inspect your project. We also offer **laser part marking** on your parts if required. Our operation runs **24/7** to serve your needs! Our goal is to work with you as a strategic vendor on your wire EDM needs and/or as an extension of your own in house machining.

Feel free to contact me with any questions you may have on an application or about our services. You can also visit and bookmark our website www.xactedm.com for more information, and to see our latest videos and testimonials.



N8 W22399 Johnson Dr.
Waukesha, WI 53186
262.549.9005
Fax: 262.549.9115
www.xactedm.com

720 Industrial Dr. Unit 126
Cary, IL 60013
847.516.0903
Fax: 847.516.1287
xact-il@xactedm.com

WAUKESHA, WI-HEADQUARTERS

N8W22399 Johnson Drive
Waukesha, WI 53186
Phone 800 798-9228 or
262 549-9005
Fax 262 549-9115
xactwire@xactedm.com

Andy Dziennik
Sr. Project Manager
adziennik@xactedm.com
Direct 262-408-2274

Troy McGroarty
Quality Assurance Manager
tmcgroarty@xactedm.com
Direct 262-408-2417
Cell 262-501-7857

Diane Stamm
Project Engineering Manager
dstamm@xactedm.com
262-953-3283 ext. 207

Matt Savatski
Project Manager/Quoting
msavatski@xactedm.com
262-953-3283 ext. 206

Michael Raasch
Business Development
mraasch@xactedm.com
Direct 262-408-2479
Cell 262-993-2366

Dave Carstensen
CTO / Project Mgr
dave.c@xactedm.com
262-953-3283 ext. 210

Devin Wendorf Programming
Manager
dwendorf@xactedm.com
262-953-3283 ext. 211

CARY, ILLINOIS-BRANCH LOCATION

720 Industrial Drive Unit 126
Cary, IL 60013
Phone 847 516-0903
Fax 847 516-1287
xact-il@xactedm.com

Jason Mueller
Illinois Division Manager
jmueller@xactedm.com
847-516-0903 ext. 301

Noel Rivera
Project Manager/Quoting
noelr@xactedm.com
847-516-0903 ext. 303

Dan Winter
Programming Manager
DanW@xactedm.com
847-516-0903 ext. 308



N8 W22399 Johnson Dr.
Waukesha, WI 53186
262.549.9005
Fax: 262.549.9115
www.xactedm.com

720 Industrial Dr. Unit 126
Cary, IL 60013
847.516.0903
Fax: 847.516.1287
xact-il@xactedm.com

CURRENT SIZE CAPABILITIES

Electrode Diameter (inches)	Finished Hole Size (inches)	Maximum Thickness
0.010	.012-.015	1/4 inch
0.012	.014-.017	1/2 inch
0.015	.017-.021	1 inch
0.019	.022-.027	2 inches
0.024	.027-.032	2 inches
0.026	.029-.034	3 inches
0.031	.034-.039	4 inches
0.039	.042-.047	5 inches
0.043	.046-.051	5 inches
0.047	.050-.055	6 inches
0.051	.053-.058	6 inches
0.055	.058-.064	6 inches
0.062	.066-.069	up to 9 inches*
0.067	.070-.076	up to 9 inches*
0.075	.078-.083	up to 9 inches*
0.090	.093-.101	up to 9 inches*
0.118	.121-.126	up to 9 inches*

* Up to 14" part height possible depending on part configuration.

Notes:

Finished hole sizes may vary depending on the type of material, material thickness, and machining conditions. Typical tolerance held is +/- .005"

Maximum XY travel: X - 22.25" Y - 14.25"

Other sizes may be available with lead time and/or large quantity orders

XACT

Wire EDM Corporation

Toll Free: 1.800.798.9228

www.xactedm.com

Corporate Headquarters

N8 W22399 Johnson Dr.
Waukesha, WI 53186

262.549.9005

Fax: 262.549.9115

Illinois Location

720 Industrial Dr.
Unit 126

Cary, IL 60013

847.516.0903

Fax: 847.516.1287